

SHIPS APRIL 24th



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SAD

D4038-12

Job Sheet 174519



Part No: D4038-12

Job Qty: 2 Ea

Part Name: Block

Seq



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 14 Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Machining-2		DAS 18/04/18
100	Bandsaw	2 pcs	4/9/18	4/9/18	0.00	0.02	Bandsaw1		52 18/04/18
105	CNC Vertical Machining	2 pcs	4/9/18	4/9/18	0.00	1.27	HAAS1-4		9-89 18/04/18
110	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-2		18/04/18
120	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-2		18-04-25
130	HandFinish	2 pcs	4/9/18	4/9/18	0.00	0.15	HandFinish1		SA 18-04-25
150	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC7-3		11 18-04-25
160	Packaging	2 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2	5/070 APR 26 2018	9-89 APR 26 2018
170	QC21-SA	2 Ea	4/9/18	4/9/18	0.00	0.00	QC21		6 9-89
Part Op 100 - CUT BLANK 2.00" LONG Descriptions: 105 - Mill as per Dwg and Folio FA886 DWG REV: _____ FOLIO REV: _____ DEBURR 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Chemical Conversion Coat per QSI005 4.1 150 - QC7-Inspect Chemical Conversion Coat 160 - Identify as per dwg & Stock Location: _____ 170 - QC21- Final Inspection - Work Order Release									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X02.000	6061-T6 Bar 1.50 X 2.00	.3320 ft (.166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.500X02.000	0	14	0

Part Specifications

Specifications could not be found.

5008417
5064981

Plex 3/16/18 2:21 PM Dart.Gagnon.Michelle



Container No: S064883



Part: D4038-12

Job No: 174519

Serial No/Batch: S064883

Revision: F

Inspector:

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Date: 04/25/18

